# AIR FACILITY AND PERMIT DATA TRXID 6AU KEY APP003760

APPL/PERMIT NO.- APP003760 AQ CONTACT> WAKILD PREMISE NO- 00011 FACILITY NAME> CAMP LEJEUNE MARINE CORPS BASE REG/COUNTY> 08 ONSLOW SITE LOCATION: (IF DIFFERENT) MAILING ADDRESS: (REQUIRED)
STREET MARINE CORPS BASE BLDG. RR-15 STREET) MARINE CORPS BASE CITY CAMP LEJEUNE ST NC ZIP 28452 CITY CAMP LEJEUNE ST NC ZIP 28452 PHONE NO. 919 451 3043 COMPANY CONTACT BOB ALEXANDER () 按例供付付价值的分析() 的价值的() 的价值的<li TYPE PERMIT>( 3 ) 1=NEW,2=REN,3=REV,4=PSD,5=TAX CERT.,6=COMPLEX,7=BUBBLE REVIEW LOCATION- WILMINGTON # OF DAYS- 000 INCREMENT INCREASE (LB/HR) DATE RECEIVED--> 11/26/84 APPL WITHDRAWN- / / TSP: .0 SO2: .0 DATE TO REG/P+O- / / APPL RETURNED-- / /
REG. COMM. SENT- / / DATE DENIED--- / / INCREMENT DECREASE (LB/HR)
ADD INFO REQ--- / / PUBLIC NOTICE-- / / TSP: 10 SO2: 10
ADD INFO RCVD--- / / EPA COMM RCVD-- / / SCHD TO ISSUE--- 02/24/85 PUBLIC HEARING- / / CONTROL DEVICE COST: DATE ISSUED---- / / REVENUE BOND-(Y/N)-EXPIRATION DATE- / ASSIGN/CHANGE PERMIT \$ \$ \$ \$ COMMENTS: \$100 FEE DUE FOR REVISION OF PERMIT NO. 4642 FOR THE REPLACEMENT COMMENTS: OF BOILER NOS. 46 AND 47 LOCATED IN BUILDING NO. RR-15.

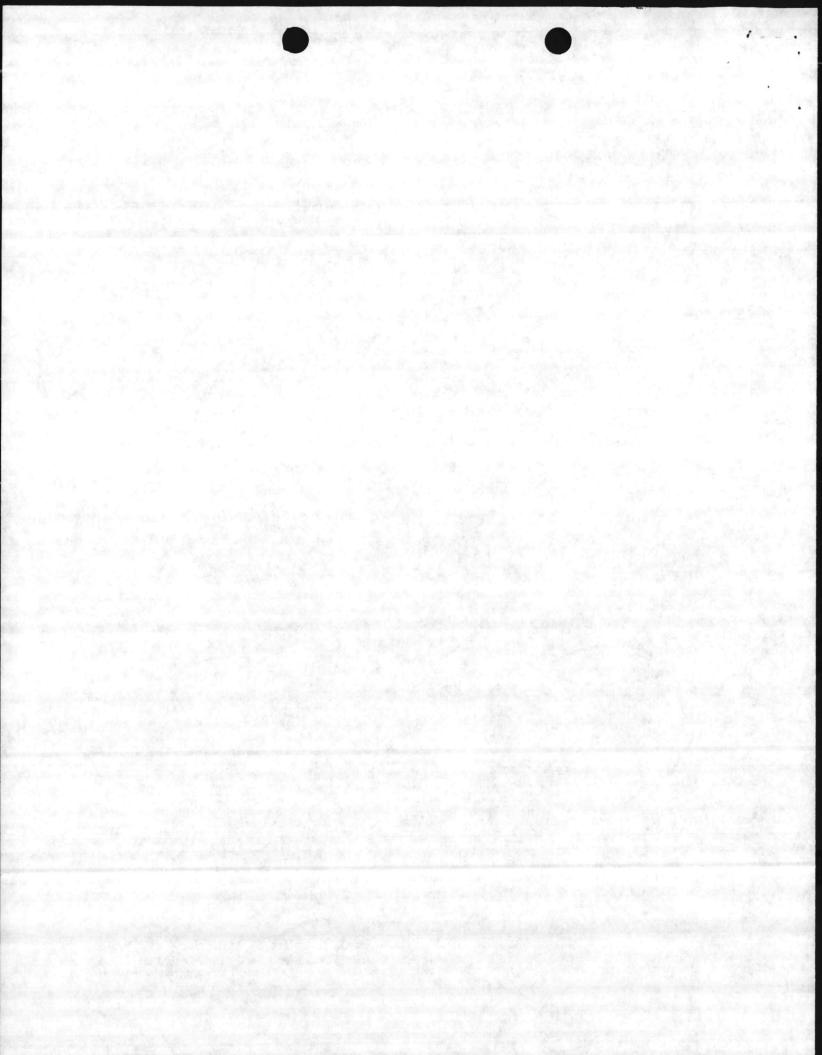
# 1096,31785 # 1096,31785

COMMENTS:

MESSAGE:

AIR FACILITY AND PERMIT DATA

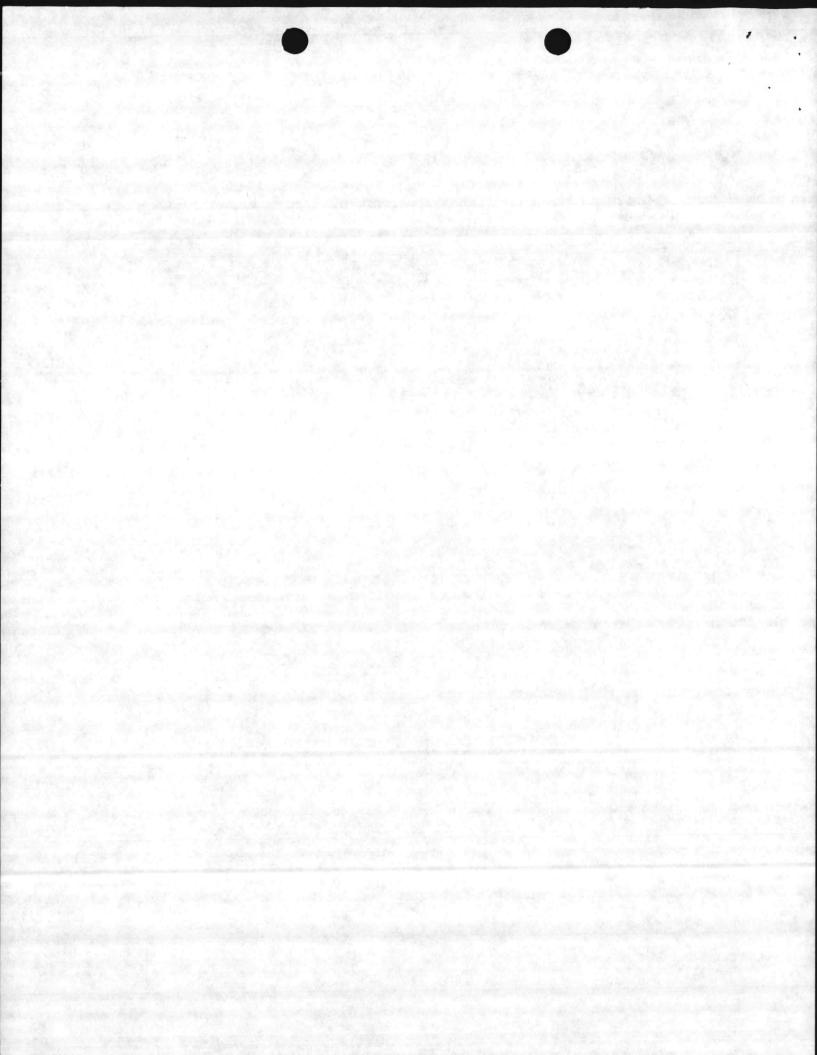
RETRIEVE OPTION TRXID 6AU KEY APP003761 APPL/PERMIT NO.- (APP003761) AQ CONTACT> WAKILD FACILITY NAME> CAMP LEGEONE MARINE CORPS BASE REG/COUNTY> 08 ONSLOW SITE LOCATION: (IF DIFFERENT) MAILING ADDRESS: (REQUIRED)
STREET MARINE CORPS BASE BLDG. BB-9 STREET) MARINE CORPS BASE CITY CAMP LEJEUNE ST NC ZIP 28452 CITY CAMP LEJEUNE ST NC ZIP 28452 PHONE NO. 919 451 3043 COMPANY CONTACT BOB ALEXANDER иминий  $\mathcal{A}$  иминий  $\mathcal{A}$ TYPE PERMIT>( 3 ) 1=NEW,2=REN,3=REV,4=PSD,5=TAX CERT.,6=COMPLEX,7=BUBBLE REVIEW LOCATION- WILMINGTON # OF DAYS- 000 INCREMENT INCREASE (LB/HR) DATE RECEIVED--> 11/26/84 APPL WITHDRAWN- / /
DATE TO REG/P+O- / / APPL RETURNED-- / /
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ADD INFO REQ--- / PUBLIC NOTICE-- / /
ADD INFO RCVD--- / / EPA COMM RCVD-- / /
SCHD TO ISSUE--- 02/24/85 PUBLIC HEARING- / / TSP: .0 SO2: INCREMENT DECREASE (LB/HR) CONTROL DEVICE COST: DATE ISSUED---- / / REVENUE BOND-(Y/N)-EXPIRATION DATE- / / ASSIGN/CHANGE PERMIT COMMENTS: \$100 FEE DUE FOR REVISION OF PERMIT NO. 4641R FOR THE REPLACEMENTS: OF BOILER NO. 55 LOCATED IN BULDING BB-9: 4109 FER 109 313 ACEMENTS: MESSAGE:



UFDATE OPTION

# AIR FACILITY AND PERMIT DATA OPTION TRXID 5AU KEY 4641R2

APPL/FERMIT NO. - 4641R2 AQ CONTACT> WAKILD PREMISE NO. 00011
FACILITY NAME> CAMP LEJEUNE MARINE CORPS BASE REC/COUNTY> 08 ONSLOW
SITE LQCATION. (IF DIFFERENT) MAILING ADDRESS: (REQUIRED)
STREET MARINE CORPS BASE BLDG. BB-9 STREET> MARINE CORPS BASE
CITY CAMP LEJEUNE ST NC ZIP 28452 CITY> CAMP LEJEUNE ST> NC ZIP> 28452
PHONE NO. 919 451 3043 COMPANY CONTACT ROB ALEXANDER
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FROM NO. 919 441





# UNITED STATES MARINE CORPS MARINE CORPS BASE

CAMP LEJEUNE, NORTH CAROLINA 28542 \_ 5001 .

Enposed

IN REPLY REFER TO

6280/3 FAC

19 NOV 1984

Mr. Charles Wakild N.C. Division of Environmental Management 7225 Wrightsville Avenue Wilmington, NC 28403-3096



NOV 23 1984

Re: Revision of Air Pollution Permits

Steam Heating Boiler Plants Contract No. N62470-81-1464 Camp Lejeune. NC WILMINGTON REGIONAL OFFICE

DEM

Dear Mr. Wakild:

Marine Corps Base requests an air pollution permit revision for replacement of the following boilers:

Boiler No	0.	Building No.	Permit No.
10		PP-2615	4645
46		RR-15	4642
47		RR-15	4642
55		BB-9	4641R ~

The construction schedule for the boiler replacements begins April 1985 with a completion date of July 1985. Enclosed are the air permit applications for the boiler replacements. The permit processing fee will be forwarded separately from the Atlantic Division, Naval Facilities Engineering Command, Norfolk, VA.

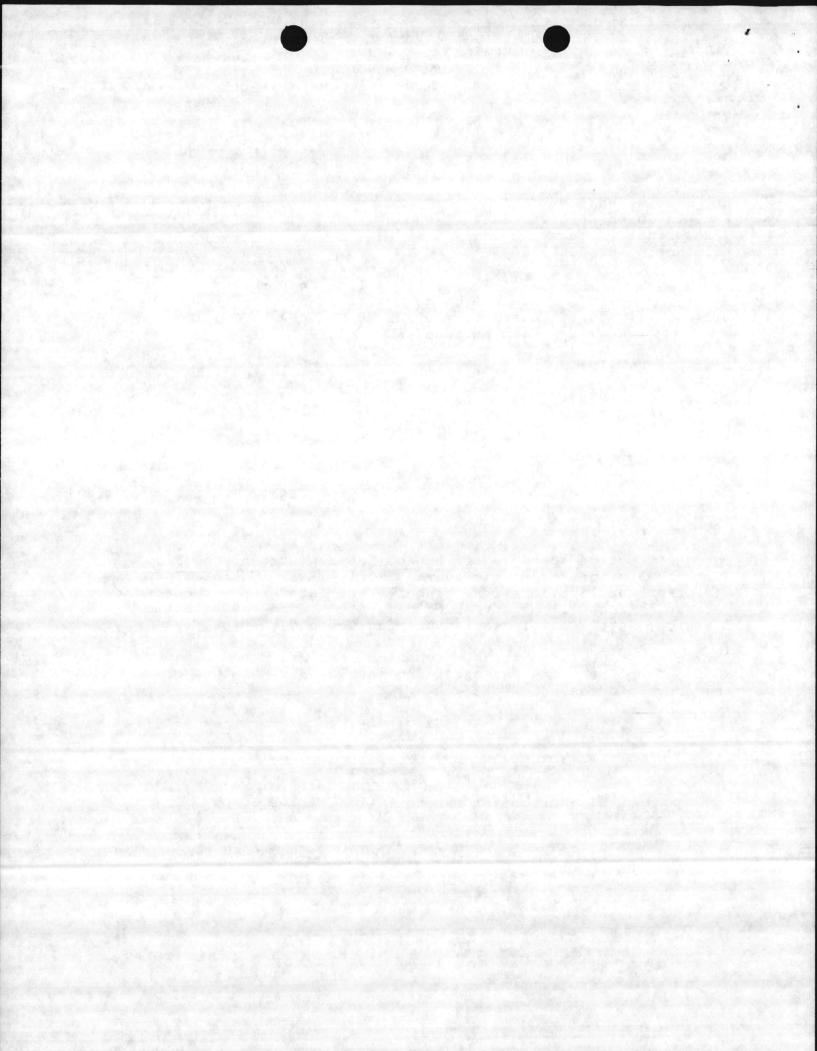
For any further information, please contact Mr. Bob Alexander, Marine Corps Base Environmental Engineer at 919-451-3034 or at the above address.

Sincerely

L. H. BUEHL

Brigadier General, U.S. Marine Corps
Commanding

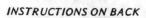
Copy to: COMLANTNAVFACENGCOM (Codes 114/20)



**Environmental Management Commission** 

### AIR PERMIT APPLICATION\*

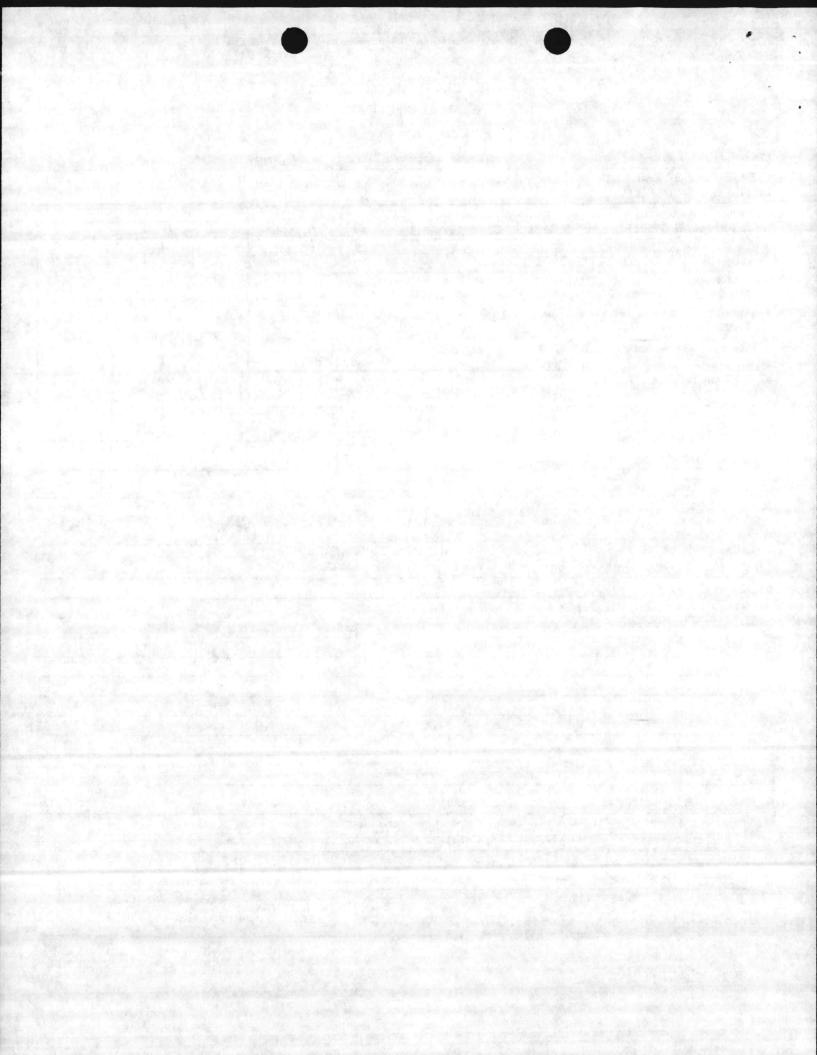
# GENERAL INFORMATION





\*To construct and operate Air Emission Sources and Control Devices in accordance with N. C. General Statutes Chapter 143, Article 21.

PLEASE TYPE OR PRINT. ATTACH APPROPRIATE EMISSION SOURCE AND CONTROL DEVICE LISTED IN ITEM 6 BELOW.	E FORMS FOR EACH SOURCE
1. Facility Name (Company, Establishment, Town, Etc.): SIC Code Date	FOR DEM USE ONLY
Department of the Navy, Marine Corps Base 11/12/83 DATE  2. Site Location (St./Rd./Hwy.): City Zip Code County Onslow  Camp Lejeune, NC 28542-5001	RECEIVED
UTM North AC/S, Facilities (Attn: Mr. Alexander), Marine Corps Base	
3. Mailing Address (P. O. Box/St./Rd./Hwy.): Camp Le jeune. NC 28542-5001	NOV 26 1984
City State Zip Code Phone with Area Code 919-451-3034	TLMINGTON REGIONAL OFFICE  DEM
	IT NUMBER:
5. Description of operation conducted at above facility:  Steam heating boiler plants No. 10 - Paradise Point (Officers' Club Rifle Range; No. 55 - Courthouse Bay Contract No. N62470-81-146-	THE RESIDENCE AND LABOR TO SHEET WAS INCOME.
6. List each EMISSION SOURCE and CONTROL DEVICE for which application is made. Assign an ID N and control device which uniquely identifies that source. Attach appropriate emission source and NAPSIS EMISSION SOURCE  Boiler No. 10, Bldg PP-2615  Boiler No. 46, Bldg RR-15  Boiler No. 47, Bldg RR-15  Boiler No. 47, Bldg RR-15  Boiler No. 55, Bldg BB-9  203  None	NUMBER to each emission source control device forms for each ID NO.
USE SEPARATE SHEET(S) IF NEEDED  7. Maximum facility operation: 24 Hours/Day 7 Days/Week	
8. Name and address of engineering firm that prepared application or plans:  Mills Engineering P. O. Box 3747, Gastonia NC 28052	The state of the s
9. Signature of responsible person or company official:	Date
Signer's Name (TYPE OR PRINT)  L. H. BUEHL, Brigadier General, U.S. Marine Corps, Commanding General  Marine Corps Base, Camp Lejeune, NC 28542-5001  FORM AO-22	one with Area Code

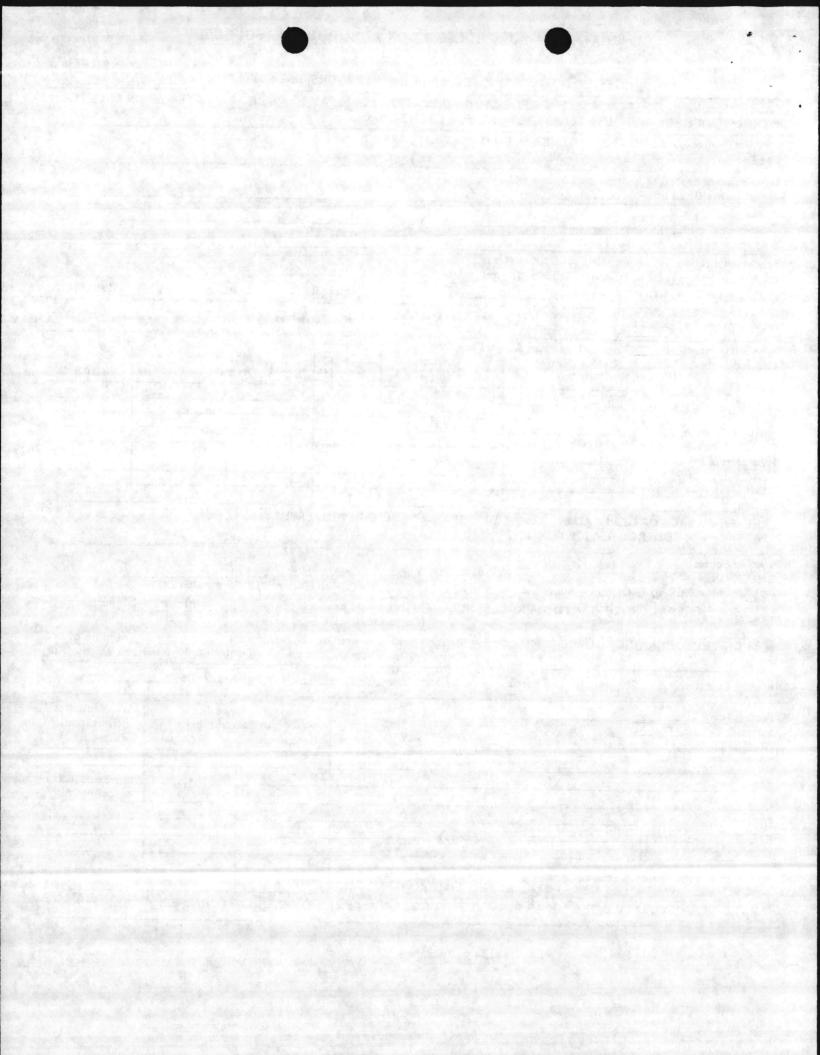


B page 1 of 3

NOTE: DO NOT USE THIS FORM FOR INCINERATORS, USE FORM "F".

	"C". USE SEPARATE FO	ORM FOR EACH SO	JKCE.		AIR POLLUTION
Boiler No. 55 Bui		The state of the state of			
2. Description of Process or I Watertube Boiler -	Fuel Burning Source Incl 20,500 pph - No.	uding Air Control Dev	ice:		
3. Permit Application is mad ( ) New Source ( ) Exist Commence Construction (	ting Source (x) Modifica	Y): Ition — Last Permit No.	o. 4641R Operation	Date July 1	, 19_83
4. Maximum Source Operation	2/	_Hours/Day		Jays/Week _	52 Weeks/Yea
5. Air Contaminants Emitted:	Maximum Act Before Control (lb/hr)	After Control (lb/hr)	Emission Estimate Method*	Control Device**	Control Efficiency %
Particulates Sulfur Dioxide Nitrogen Dioxide Carbon Monoxide Hydrocarbons (VOC) Lead See Note 1 Other ( Other ( ) *REFER TO BACK OF **ATTACH AIR CONTR	0.72 0.56 0.40 0.86 . 0.22	3 3 3 3 3	EMISSION EST	TIMATION CODE	
6. Type of Source: CHECK ONE ( ) A GENERAL PI ( ) B GENERAL PI	ROCESS WITH IN-PROC	ESS FUEL - Source	where products	ems 7, 8, 18 through 22)	
(x) C FUEL BURN		tc.) - Source where ducing heat or	products of con power by indirec	abustion are for the prime theat transfer. (Complete	ary purpose of pr
(c) C FUEL BURN  7. Process Operation: ( )	Continuous ( ) Batch -	tc.) - Source where ducing heat or	products of con power by indirec	nbustion are for the prime theat transfer. (Complete No. Batches per Day	ary purpose of preitems 9 through 2
7. Process Operation: ( )  8. Process Name	Continuous ( ) Batch - s*: Fuels)	tc.) – Source where ducing heat or – Normal Batch Time	products of con	nbustion are for the prime theat transfer. (Complete No. Batches per Day	Max. Requested

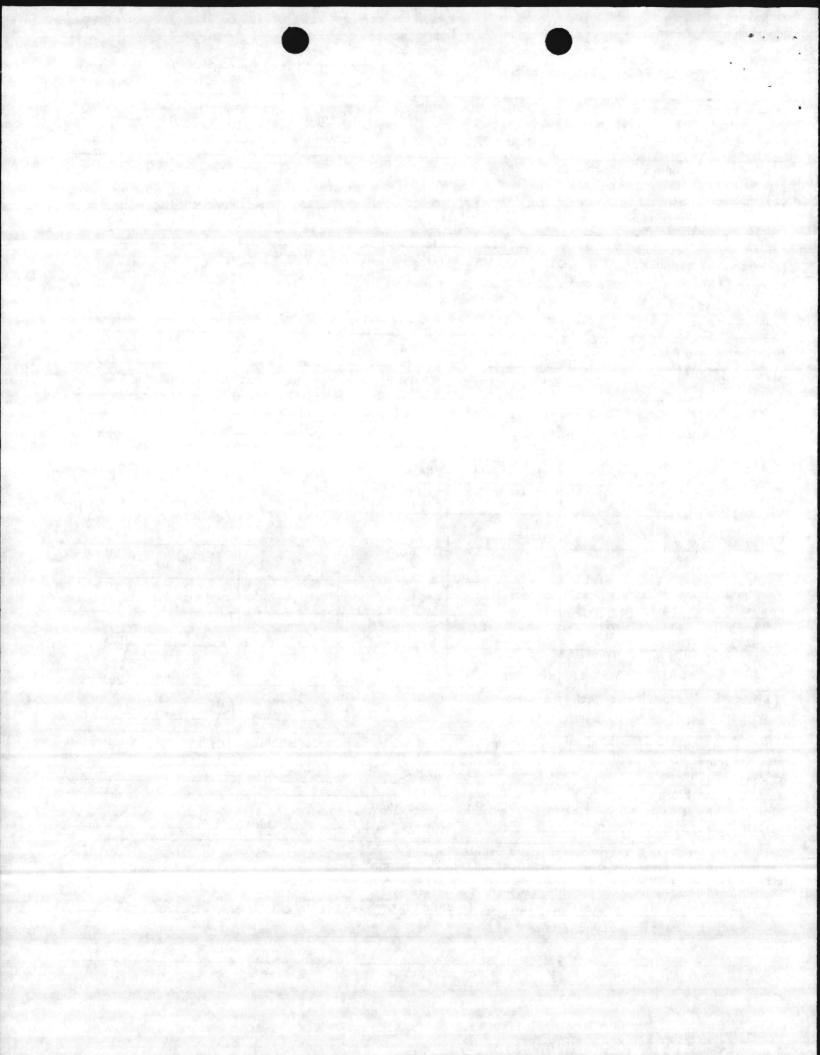
Note 1: To be filled in by Air Quality Section.





B page 2 of 3

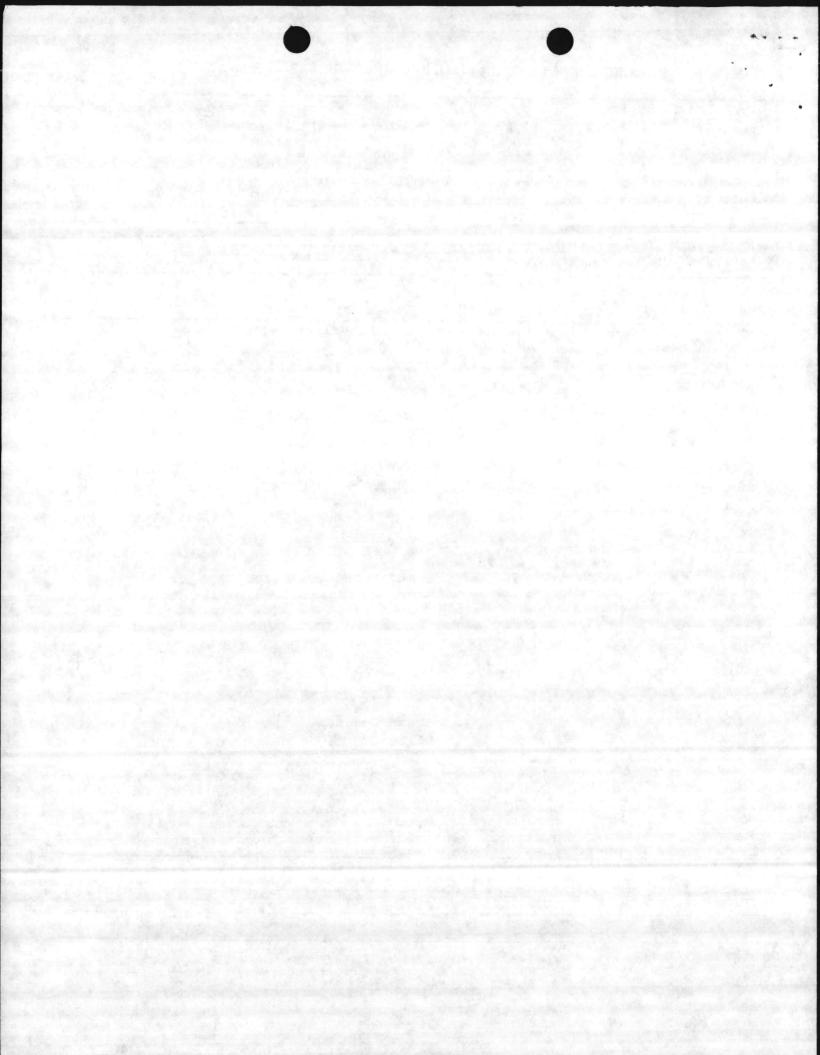
	Boiler ( ) Instituti Marine Corp. Base			Model No.		Burner(s)
Type of Solid Formal ( ) Hand Fire ( ) Spreader S ( ) Underfeed ( ) Other (spe	toker Stoker	( ) Overfeed Sto ( ) Traveling Gra	ite		Bed Bed	
Combustion Air	sh reinjected? ( ) No : Percent Excess Air	% (	Percent Reinjected ) Natural ( )		<b>%</b> .	
Specify method ( ) Lancing	and schedule of tube clean  ( ) Tube Blow	ing ( ) Oth	er	Schedule		1 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2
Boiler Horsepow	600		Steam Flow (lb/hr) _	20,500		
	ource Heat Input: Maxi	mum25.7	Million BTU/hr	Average 3	. 5 Millio	on BTU/hr
	rimary Fuel Type(s) (spe tandby Fuel Type(s) (spe	None	fuel oil			
FUEL TYPE	Max. Design	FUEL USAGE Max. Actual	Annual	Max. % Sulfur	Max. % Ash	BTU Value
#6 Fuel Oil	(gal/hr) 171	(gal/hr) 171	(gal/yr) 127,000 (gal/yr)	2.10	0.10	(BTU/gal) 150,000 (BTU/gal)
#5 Fuel Oil	(gal/hr)	(gal/hr)	(gai/yr)			
#4 Fuel Oil	(gal/hr)	(gal/hr)	(gal/yr)		A War	(BTU/gal)
Coal	(lb/hr)	(lb/hr)	(ton/yr)			(BTU/Ib)
Wood	(lb/hr dry)	(lb/hr dry)	(ton/yr dry)		- Carrier St	(BTU/Ib) 8,000
Other						
If a combination Fuel Oil	of fuels is used, specify  Coal	the maximum BTU	/hr heat input for eac Wood	h: N/A Other		
indicated above:	heat input in million B		t fired fuel burning Wood			es excluding that
Fuel Oil	irect fired fuel burning so  Coal	1 Page 1	Wood			
. Are there any fu comments below	gitive emissions (storage v, the type, size, estimate	piles, product hand d emissions and cor	ling, haul roads, etc.) atrol measures.	? No ( <sub>X</sub> ) Yes (	) If yes, plo	ease describe in
	uid or solid wastes genera aste is drained i			tank. Perio	dically the	tank is
pumped out	and properly dis	posed of.		the street of the street	of the Marie .	- The State







			page 3 of 3
Stack or Emission Point Data:		mania and the second se	
Height Above Ground (ft.)	Inside Area (sq. ft.)	Gas Temperature (Deg. F)	Direction of Exit (up, down or horizontal)
35	4.6	.1 400	Up .
Volumetric Flow Rate (ACFM) 8,522	Velocity (ft./sec.)	Are sampling ports available? ( ) No (x) Yes	Is rain cap or other obstruction over stack? () No (x) Yes, (specify)
0,322	30.9		Rain cap
Is scaffolding available for sou (x) No ( ) Yes Not	rce testing?	Stack ID No. 55 stack will have the same stack	— — — Sources with a common number.
Indicate monitoring and recor	ding instruments installed	on stack:	
(X) Opacity Monitor () S	O2 Monitor ( ) NOx Mo	onitor (x) Other 02	
Attach or sketch a flow diagr BACK OF THIS PAGE):	ram of the process or fuel	burning source. Include air cont	rol device(s). (SEE INSTRUCTIONS ON
	N	/A	
	•		
		,	
		:	
Comments:			



#### ONSLOW

# NORTH CAROLINA DIVISION OF ENVIRONMENTAL MANAGEMENT

## Air Quality Action Request

62/28/85

Computer

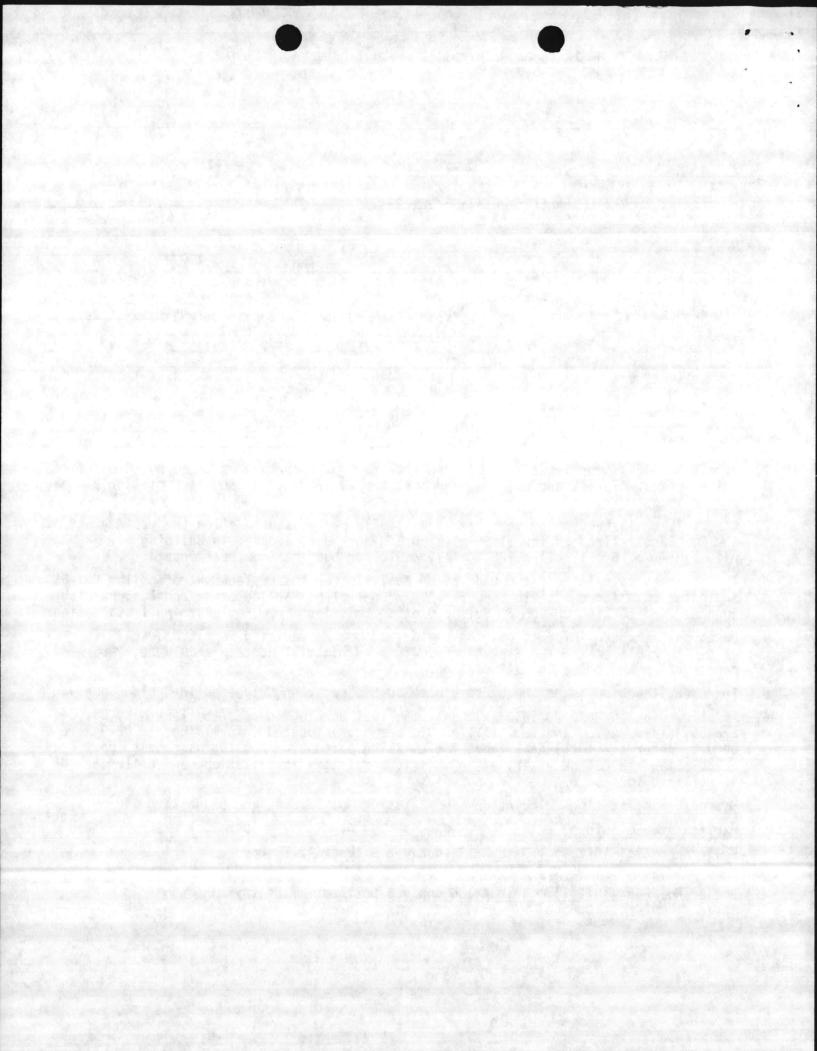
Name	Location	Reg/Co./Prem. No
Camp Lejeune Marine Base	Camp Lejeune	8-67-11
Contact		Telephone
Robert Alexander Environmental Type Action: CI EE	Engineer SR PC VE	PI Other Plans Review
Air Program Status		Class Chg
Action Requested By:	Address/Phone	Rec'd Date
Last Insp. Date	Action Date 2/15/85	Next Insp. Date
Permit # 4641R Issued 9	/8/81 Expires 4/1/86	Stip. # _N/A Met Y/N
Recommendations:	Signature	Date
Revise permit under No. 4641R2 Dist: Yellow (Central File) - B	Terry McCall	m 2-28-85

- 1. Permit No. 4641R was issued to this facility for the operation of three No. 6 oil-fired boilers (Nos. 53, 54, and 55) (maximum heat inputs 17.8, 24.2, and 11.0 million BTU per hour respectively).
- Camp Lejeune is requesting that Permit No. 4641R be revised to allow the replacement of the No. 55 oil-fired boiler (11.0 million BTU per hour) located in Building No. BB-9 with a new No. 6 oil boiler (25.7 million BTU per hour maximum heat input).
- 3. The attached calculations and regulation analysis for the replacement of boiler No. 55 indicates compliance with 15 NCAC 2D .0503 "Control of Particulates from Fuel Burning Sources" and 15 NCAC 2D .0516 "Sulfur Dioxide Emissions From Fuel Burning Installations".
- 4. Based on the above information, the region recommends revising Permit No. 4641R to allow the replacement of boiler No. 55. This permit will contain a July 30, 1985 construction and operation stipulation.
- 5. Increment tracking is not required since PSD has not been triggered in Onslow County.
- 6. As allowed by 15 NCAC 2D .0503(c), only the fuel burning sources (boilers Nos. 53, 54, and 55) (17.8, 24.2, and 25.7 million BTU per hour) located in Building No. BB-9 were used to determine total heat input for emission purposes. A total base heat input calculation was not necessary since this is a military installation, and boiler No. 55 is utilized for comfort heating purposes.
- 7. Source Classification Calculations For Existing No. 53, 54, and 55 Boilers

# Particulate Emissions

Boiler No. 53:  $\frac{10(2.1) + 3 \text{ lb}}{1000 \text{ gal}} \times 121 \text{ gph} = 2.9 \frac{\text{lb}}{\text{hr}} \text{ or } 12.70 \text{ tpy}$ 

Boiler No. 54:  $\frac{10(2.1) + 3 \text{ lb}}{1000 \text{ gal}} \times 165 \text{ gph} = 3.96 \frac{\text{lb}}{\text{hr}} \text{ or } 17.34 \text{ tpy}$ 



Camp Lejeune Marine Base AQ-16 Page 2

Boiler No. 55:  $10(2.1) + 3 \text{ lb } \times 75 \text{ gph} = 1.8 \text{ lb or } 7.88 \text{ tpy}$ 

1000 gal

12.70 + 17.34 + 7.88 = 37.92 tpv (total: 3 units)

SO<sub>2</sub> Emissions

Boiler No. 53: 157(2.1 1b) X 121 gph = 39.89 1b or 174.72 tpy

1000 gal

157(2.1 1b) X 165 gph = 54.40 1b or 238.27 tpy Boiler No. 54:

 $\frac{157(2.1 \text{ lb})}{1000 \text{ gal}}$  X 75 gph = 24.73  $\frac{\text{lb}}{\text{hr}}$  or 108.32 tpy Boiler No. 55:

1000 gal

174.72 + 238.27 + 108.32 = 521.31 tpy (total: 3 units)

The above calculations indicates this facility is an existing major stationary source for SO2 emissions from the boilers (Nos. 53, 54, 55) located at Building No. BB-9.

8. The potential increase in SO2 emissions due to the replacement of boiler No. 55 is as follows:

Existing Unit 55: 108.32 tpy Proposed Unit 55: 246.94 tpy

246.94 - 108.32 = 138.62 tpy increase above the allowed (40 tpy)de minimis level

- The above calculation indicates that PSD will apply to this revision; however, the annual emission rate is based on maximum designed firing rates (at 8760 hours per year) as applied for in the appropriate permit applications. It should be noted that actual emissions (based on file information) are much less than the 250 ton limit that triggers PSD before or after installation of the No. 55 boiler replacement.
- 10. As per 2/26/85 phone conversation with Bob Alexander, Environmental Engineer, and David Southerland, General Foreman, Utilities, Camp Lejeune Marine Base, the annual fuel usage for the boilers located in Building No. BB-9 is as follows:

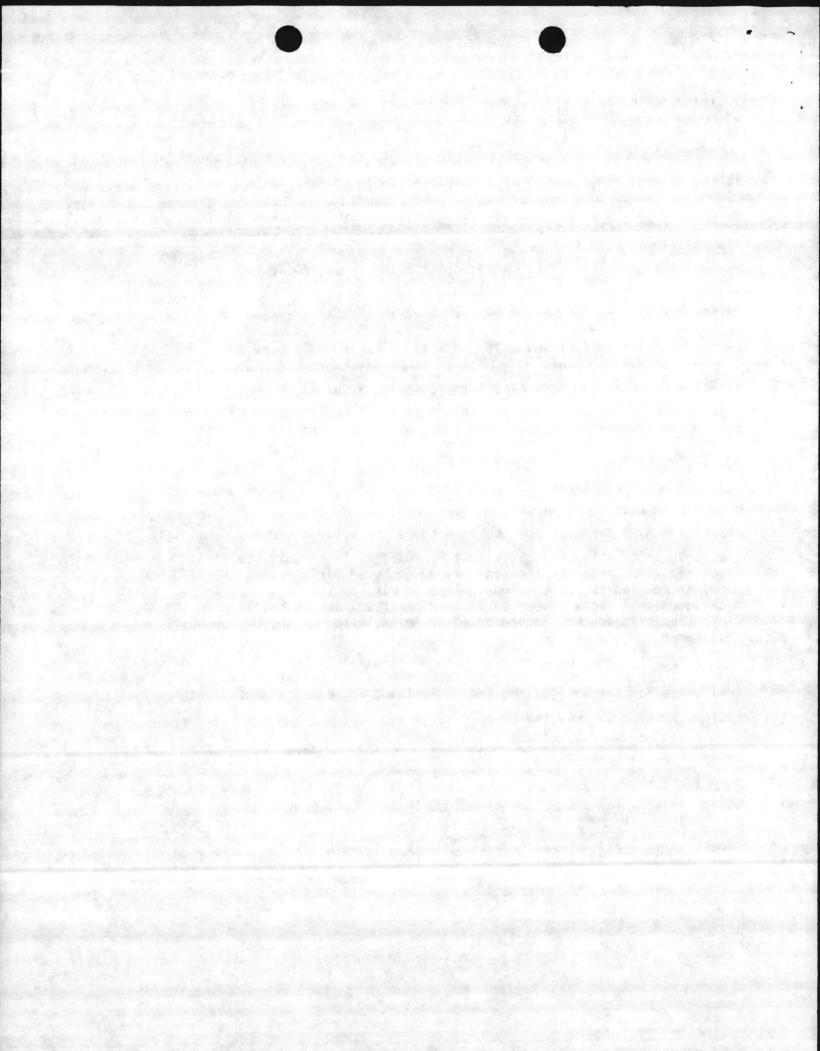
Boilers Numbers 53, 54, and 55

1983: 489,008 gallons > see Attached letter duted 3-25-85. TM

11. Actual SO<sub>2</sub> Emissions

> 1983:  $157(2.1 \text{ lb}) \times 489,008 \text{ gpy} \div 2000 \text{ lb} = 80.61 \text{ tpy}$ 1000 gal ton

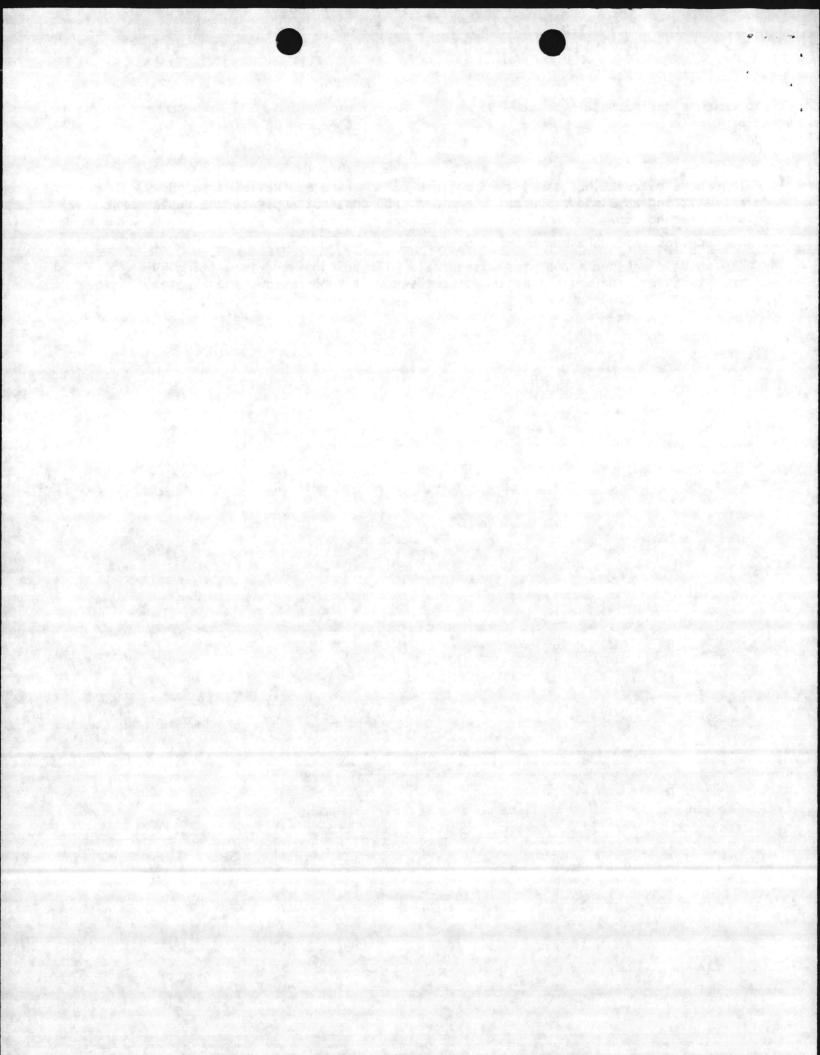
> $157(2.1 \text{ lb}) \times 539,374 \text{ gpy} \div 2000 \text{ lb} = 88.92 \text{ tpy}$ 1000 gal ton



Camp Lejeune Marine Base AQ-16 Page 3

- 12. The above calculations shows that boilers 53, 54, and 55 (Building No. BB-9) are emitting as a minor source; therefore, PSD does not apply to the replacement of boiler No. 55.
- 13. NSR applies, and NSPS and NESHAPS does not.
- 14. The above discussed annual fuel usage data will be submitted in writing by Mr. Alexander, and will be attached to the permit application upon receipt.

Attachments



# Boiler No. 55 Replacement Analysis

Emissions will be calculated on a worst case basis (No. 6 oil with 2.1% sulfur content at maximum firing rate).

Actual Emissions (AP-42: Table 1.3-1)

\*PM:  $\frac{10(2.1) + 3 \text{ lb}}{1000 \text{ gal}}$  X gph firing rate

 $\frac{24 \text{ lb}}{1000 \text{ gal}}$  X 171 gph = 4.1  $\frac{\text{lb}}{\text{hr}}$  or 17.96 tpy

\*S02: 157(2.1 1b) X gph firing rate

 $\frac{329.7 \text{ lb}}{1000 \text{ gal}}$  X 171 gph = 56.38  $\frac{\text{lb}}{\text{hr}}$  or 246.94 tpy

Allowable Particulate Emissions (15 NCAC 2D .0503)

E = 1.090 Q -.2594

E = 1.090 (67.7) -.2594

E = .365 lb per million BTU

 $E = .365 \frac{1b}{mm} \times 25.7 \frac{mm}{hr} = 9.38 \frac{1b}{hr}$ 

Allowable SO<sub>2</sub> Emissions (15 NCAC 2D .0516)

\*Actual particulate and SO2 emissions for the replacement unit (No. 55) are based on a maximum designed and a maximum actual firing rate of 171 gph as applied for in the permit application. It should be noted this unit will burn approximately 127,000 gallons of fuel annually, and that the average firing rate will be 3.5 million BTU per hour (approximately 23 gph). Therefore emissions will actually be much lower than the above calculations and permitted firing rate indicates.

